



1-866-TEC-SERV

Baler Safety Checklist

The following is a SAFETY CHECKLIST for the purpose of keeping the Baler in a Safe Operating Condition.

A. Check that all signs and warnings are in place and in good condition:

- ___ Name Plates and all Decals installed
- ___ Signs Missing:
 - A. ___ WARNING: No one under 18 is permitted
 - B. ___ CAUTION: Stand clear while bale is ejecting
 - C. ___ OPERATING INSTRUCTIONS
 - D. ___ DANGER – HIGH VOLTAGE
 - E. ___ CAUTION: CLOSE GATE
 - F. ___ CAUTION: KEEP CLEAR
 - G. ___ WATCH FINGERS
 - H. ___ DO NOT CLIMB

B. Check the following control functions:

- ___ On/Off Key switch
- ___ Man/Auto Selector Switch
- ___ Up/Down Pushbutton Selector Switch
- ___ Start Button
- ___ Emergency Stop Button
- ___ Full Light

Others: _____

Check Door Safety – with main door open machine should not operate in auto. _____

Check all wiring for frayed or loose connection _____

Check condition of expanded metal on gate _____

Check entire structural, including ram for welding and structural failure _____

Check ejector chains or cables for bent or broken parts _____

Hinge Side _____ Cylinder Size _____

Voltage _____ Pin Size _____

Serial No: _____ Model No: _____

Manuf.:

C. Check Operation of Baler

Manual Pull Down Gates & Auto Gates

- ___ Press all buttons with gate up (no Motion should occur)
- ___ Pull Gate down and check the following
 - ___ Set Auto/Man Switch at Man/Main door open
 - ___ Set Up/Down Switch at Down
 - ___ Press Down Button
 - ___ Ram Travels Down
 - ___ Hold Down Button until Cylinder “bottoms”. Continue to press down button until motor and pump stop.
 - ___ Run unit up and down several times. Note any unusual occurrences.
 - ___ During down time travel lift gate up while continuing to hold the down button. Ram and motor should stop.
 - ___ Run Ram to Up position. Ram and Pump should stop at the top.
 - ___ Set Auto/Man Switch at Auto/Main door closed.
 - ___ Press Start Button or Down Selector
 - ___ Ram lowers automatically reverses at bottom of stroke, then rises and automatically stops at the top of the stroke unless equipped with interlock boxes.
 - ___ Check gate safety. Start Machine and during down travel lift gate. Ram should stop.
 - ___ Check Push/Pull Gate Up & Down to check for gate movement.

Serviceman’s Signature: _____

Customer’s Signature: _____

Date: ____/____/____