



1-866-TEC-SERV

Compactor Safety Checklist

The following is a SAFETY CHECKLIST for the purpose of keeping the Compactor in a Safe Operating Condition.

A. Check that all signs and warnings are in place and in good condition:

- All access panels must have a warning sign: "CAUTION – DO NOT REMOVE ACCESS COVER EXCEPT FOR SERVICING. TURN CONTROL PANEL KEY SWITCH TO 'OFF' POSITION & REMOVE KEY"
- All electrical devices such as control cabinet, Motor, etc., where voltage exceeds 120V must have warning: "DANGER – HIGH VOLTAGE"
- Near any opening where a person can enter or reach into. "CAUTION – KEEP OUT"
- Inside an area such as a hopper or chute: "DANGER – DO NOT ENTER"
- At all security doors: "CAUTION – CLOSE SECURITY DOOR"
- At all openings for feeding materials "CAUTION – DO NOT OPERATE COMPACTOR WHILE FEEDING"

B. Check the following control functions for proper operation:

- On/Off Key Switch
- Man/Auto Selector Switch
- For/Rev. Pushbutton Selector Switch
- Cycle Start Button
- Stop Button
- Full Light

Other: _____

C. Security Door at Chute:

If compactor has a chute, the feeding opening must have a security door interlocked to stop operation of the compactor when the security door is open.

- Chute has a security door
- Chute door is a walk up style
- Security door has electrical interlock
- Security door has mechanical interlock

D. Overall Safety Requirements and Physical Appearance

Mainline disconnect switch must be located so that it can be seen from the compaction end of the compactor. Direct feeding compactor where the loading height is less than 42 inches must have:

- (a) Deadman controls, with the control panel located in such a way that the operator cannot reach the loading zone pinch point area.
- (b) The installation of a point-of-operation guard that shall: prevent entry of hands, fingers, or any part of the body into the point of operational; in itself, create no pinch point between the guard and moving stationary compactor parts; offer maximum visibility of the point of operation consistent with other requirements; be interlocked in such a manner that the stationary compactor cannot be operated if the point of operation guard is removed; and be easily accessible for inspection and maintenance.

Compactor complies with above.

Direct feed compactors having automatic cycling, must have an access cover to close off the opening, interlocked so that when the cover starts to open, the automatic cycling mode will not function

E. Clean up area around compactor

- Pad Size & Condition
- Voltage
- Hinge Size
- Thru Wall Kit Condition
- Cylinder & Pin Size
- Clean up of area is necessary
- Condition of Chute
- Condition of Hoses
- Condition of Compactor

Serial No: _____ Serviceman's Signature: _____
 Model No: _____ Customer's Signature: _____
 Manuf.: _____ Date: ____/____/____